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(54) Title: **CU-NI-MN-AL ALLOYS**

(57) Abstract: Strength and hardness of a copper-nickel-aluminium-manganese alloy is improved where the alloy contains nickel in the range $\geq 21\%$ to $\leq 26\%$ by weight, aluminium in the range $\geq 2.1\%$ to $\leq 3.2\%$ by weight and the Ni:Al ratio is between 8 and 10 (in terms of wt%).

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